

**SEISMIC SPRING KIT QUAD R513A SS**

**ITEM NO.**   **PART NUMBER**   **DESCRIPTION**   **QTY.**

1	4530038	VIBRATION ISOLATOR 750#	8
2	7755111	WASHER 1/2 FLAT	32
3	7750120	SCREW 1/2-13 X 1 HEX HEAD CAP	32
4	7755222	WASHER 1/2 LOCK	32
5	5000720	SCREW 1/4-20 X 3/4 FLANGE BOLT SS	18
6	5000518	SCREW 1/4-20 X 1-1/2 HEX HEAD CAP SS	16
7	5000521	NUT 1/4-20 FLANGE LOCK NUT (FING) SS	4
8	211284	SEISMIC DOOR BRACE QUAD R513A SS	3

**REVISIONS**

LOC	REV.	DESCRIPTION	ECN	DATE	BY	ENG
	A	ENGINEERING RELEASE	NA	11/7/2024	BP	BP

**DRILL PILOT HOLES TO 1/4" THREAD BOLTS INTO THREADED INSERT LOCATED BEHIND FRONT FACE OF BLOCKER 8X**

**DRILL PILOT HOLES TO 1/4" THREAD BOLTS INTO THREADED INSERT LOCATED BEHIND DOORS 8X**

**DRILL PILOT HOLE TO .201" (#7) AND TAP 1/4-20 DRILL THROUGH FRONT FACE OF AIR FILTER THREAD BOLT THROUGH SHEET METAL INTO AIR FILTER 8X**

**DRILL PILOT HOLE TO 1/4" THROUGH BOTH LAYERS OF SHEET METAL INSERT BOLT AND THREAD NUT ON BACK SIDE 2X**

**DRILL PILOT HOLE IN SIDE OF MACHINE TO .201" (#7) AND TAP 1/4-20 INTALL SHEET METAL BRACE AS SHOWN**

**DETAIL D SCALE 1 : 4**

**DETAIL A SCALE 1 : 4**

**DETAIL C SCALE 1 : 4**

**DETAIL B SCALE 1 : 4**

**TOLERANCES**

FRACTIONS	DECIMALS
XX ± 0.1	X.XX ± 0.03
UNDER 4" ± 1/16"	X.XXX ± 0.005
OVER 4" ± 1/8"	X.XXX ± 0.005

ANGULAR ± 1°  
SURFACE FINISH ✓  
ALL DIMENSIONS SHOWN IN INCHES

**DIMPLEX THERMAL SOLUTIONS**  
KALAMAZOO, MI PH (800) 968-5665 WWW.DIMPLEXTHERMAL.COM

SHEET SIZE D  
SCALE 1:12  
SHEET 1 OF 1  
WEIGHT (LBS) 2875.24

DRAWN BY BP  
DATE DRAWN 11/7/2024  
ENGINEER BP

DIMENSION & TOLERANCING IN ACCORDANCE WITH ASME Y14.5M-2009

THIRD ANGLE PROJECTION

TITLE SEISMIC SPRING KIT QUAD R513A SS  
DRAWING NO. 715882  
DO NOT SCALE

REVISIONS						
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	A	ENGINEERING RELEASE	NA	11/7/2024	BP	BP

